## **E** Series

## Automatic Engine Overspeed Shutdown Valves

A range of easily installed diesel engine air intake valves which automatically close on engine overspeed.



## wyndham page

## About Wyndham Page Ltd

Based in the UK Wyndham Page specialise in the design and manufacture of safety equipment for diesel engines.

Our product range of Air Intake Shutdown Valves includes our E Series Automatic Valves and our F Series Butterfly Valves with solenoid, pneumatic or manual actuation options. We offer Speedswitch kits for the F Series valves, a range of G Series Mechanical Engine Safety Products and a range of Spark Arresters designed to prevent the emission of high energy sparks from diesel exhaust systems.

Wyndham Page is headed by Freddy Page-Roberts who brings over 20 years' experience in the diesel safety industry and was previously managing director of Chalwyn Ltd.

All members of the senior management team have considerable experience in organisations specialising in the design and manufacture of hazardous area equipment for diesel engines.

## Quality Assurance

Wyndham Page Valves are manufactured and tested under our EN ISO 9001: 2015 quality management system.

Wyndham Page Ltd are certified to supply Ex equipment under Quality Assurance Notification CML ATEXQ11003 in the UK, CML ATEXQ13649 in the EU and IECEx Quality Assurance Report GB/CML/QAR17.0023/01.

- Equipment supplied with an UK Declaration of Conformity is CA marked and meets the provision of the UK directive SI 2016No. 1107
- Equipment supplied with an EU Declaration of Conformity is CE marked and meets the provision of the ATEX directive 2014/34/EU.

## E Series Valves: Application

The E Series of Wyndham Page automatic overspeed shutdown valves are designed to be fitted to the air intakes of Diesel engines operating in areas where flammable gas, vapour or dust may enter the atmosphere and are certified for use in Zone 1, gas group IIB and Zone 21, dust group IIIB hazardous areas.

Should such flammable material be drawn into the engine intake this may result in uncontrolled engine overspeed and a situation in which shutdown of the normal diesel fuel supply may fail to stop the engine.

Under these circumstances a rapid shutdown of the engine is required by immediate closure of the engine air intake thereby reducing the potential for major damage and possible ignition of the flammable material in the surrounding atmosphere.

The E Series of Wyndham Page automatic engine air intake shutdown valves are suitable for installation in the intakes of either naturally aspirated or turbocharged engines.

Once installed and set, the repeatability of the actual engine automatic shutdown speed has a greater scatter in the case of turbocharged engines than for naturally aspirated types. However, unless there is a special requirement for a very precise shutdown speed, adequate protection from excessive engine overspeed is achieved.

## **Enhanced Protection**

The Wyndham Page E series of intake shutdown valves are also available with cable operated manual shutdown, an integrated air filter, a flametrap housing and oil or air actuated closure. Contact Wyndham Page or your Wyndham Page supplier for details of these additional safety options.

## E90S Valve

This is the largest valve in the range, basic data is contained in this handbook, for full details please refer to the separate E90S Valve Handbook.

## Principle of Operation [Automatic Overspeed Shutdown]

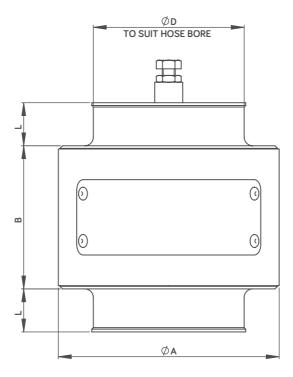
The actuation force to close the valve is derived from the engine intake airflow passing through the valve. As the airflow increases this actuation force also increases. This force is resisted by an internal valve spring, the pre-load of which is adjusted via the "Trip Adjuster Screw".

Once the actuation force exceeds the resisting force of the valve spring, the valve rapidly moves to the closed position. Once closed the E valve remains shut until the engine has fully stopped. The valve then resets to the open position after a delay of some seconds.

### **Description & Main Dimensions**

A typical value of the E Series is shown below. The overall dimensions for the range of values are given on page 5.

The valve is supplied complete with hose adaptors [to slide into the engine air intake hose] as selected in consultation with the customer from a range typical for the rating of the engine to be protected.



METRIC TABLE	PO۱	GINE VER E (KW)						DIMENSIONS (MM)								
MODEL	MIN	MAX	А	В	L (MAX)	MASS (KG)	STOCK HOSE ADAPTORS D (OTHER SIZES AVAILABLE ON REQUEST)									
E02	3	18	66	52.5	20	0.27	25	35	38	41	45					
E05	4	27	81	52.5	20	0.36	35	38	41	45	48	51	60			
E10	7.5	45	102.5	66.5	20	0.57	45	48	51	55	58	60	62	64	70	
E20	30	78	121.5	69	20	0.7	45	51	60	64	70	77				
E30S	40	125	130	75.5	20	0.84	60	70	77	83	89	102				
E40S	50	160	144	80	25	1.14	70	77	83	89	102					
E50S	80	190	158	92.5	25	1.6	77	89	98	102	115					
E60S	100	250	175	97.5	25	1.9	89	102	115	121						
E70S	130	321	207	112.5	25	3.1	102	115	121	127	140					
E80S	150	392	232	122.5	25	3.8	127	153								
E90S	270	600	303	210- 125	30-40	8-7.5	152-229 TO ORDER									

IMPERIAL TABLE	POV	GINE VER E (HP)		DIMENSIONS (INCHES)												
MODEL	MIN	MAX	А	В	L (MAX)	MASS (LB)	STOCK HOSE ADAPTORS D (OTHER SIZES AVAILABLE ON REQUEST)									
E02	4	24	2.60	2.07	0.79	0.6	1.0	1.4	1.5	1.6	1.8					
E05	5	36	3.19	2.07	0.79	0.8	1.4	1.5	1.6	1.8	1.9	2.0	2.4			
E10	10	60	4.04	2.62	0.79	1.3	1.8	1.9	2.0	2.2	2.3	2.4	2.4	2.5	2.8	
E20	40	105	4.78	2.72	0.79	1.5	1.8	2.0	2.4	2.5	2.8	3.0				
E30S	54	169	5.12	2.97	0.98	1.9	2.4	2.8	3.0	3.3	3.5	4.0				
E40S	67	216	5.67	3.15	0.98	2.5	2.8	3.0	3.3	3.5	4.0					
E50S	107	256	6.22	3.64	0.98	3.5	3.0	3.5	3.9	4.0	4.5					
E60S	134	337	6.89	3.84	0.98	4.2	3.5	4.0	4.5	4.8						
E70S	174	433	8.15	4.43	0.98	6.8	4.0	4.5	4.8	5.0	5.5					
E80S	201	529	9.13	4.82	0.98	8.4	5.0	6.0								
E90S	362	810	11.93	8.3-4.9	1.2-1.6	17.6- 16.5	6-9 TO ORDER									

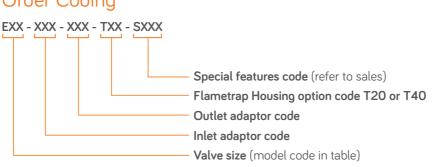
Adaptor sizes highlighted  $\overline{XX}$  will cause intake restriction and should only be used at the bottom end of the specified power range.

Contact Wyndham Page or your Wyndham Page supplier for details. Data subject to change.

## Valve Selection

To enable Wyndham Page to select the most suitable shutdown valve for a given application the following data is required:

- Engine type and model.
- Engine rating and or application details.
- The internal bore of the intake system hose at the position the valve is to be fitted.



Use metric value for adaptor code, add zero to make 3 digit code e.g. 25 = 025 Combine inlet and outlet adaptor codes if the same. Special features by arrangement with Wyndham Page.

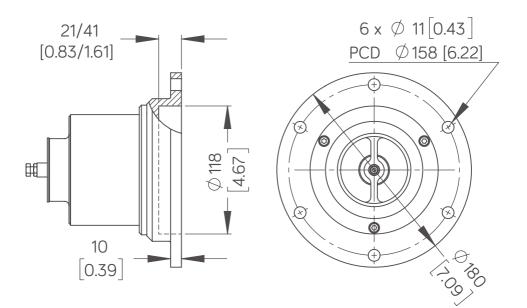
## Order Coding

## Additional Options

**Flametrap Housing Option - Order Code "TXX":** A Flametrap housing, fitted in place of the outlet adaptor is available as an option. It is suitable for a 118mm diameter crimped ribbon type Flametrap element of depth 20mm (code T20) or 40mm (code T40). The housing has a mounting flange as shown in the drawing below. This option is only available on valve sizes EO2 to E40.

#### Note:

- 1 The Flametrap element is not included with the valve.
- 2 The Flametrap Housing does not form part of the ATEX/UKEX valve certification and must be installed and tested on the engine with the Flametrap element fitted according to applicable standards such as EN-1834.



## Valve Marking

Valves are marked using labels as shown below with following information

- Serial No
- Part Number
- Year of Manufacture
- CE Mark and ATEX NB technical file reference
- UKCA Mark and UKEX NB technical file reference
- Ex Equipment marking, protection type etc.
- Ambient temperature limits
- Max Airflow temperature
- Airflow direction arrow
- Instruction notice and handbook QR code link



## Valve Installation

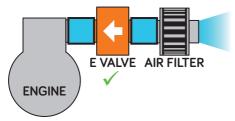
Subject to the comments below generally install the Wyndham Page E Series valve as close to the engine intake manifold as practical. The valve may be fitted in any attitude from vertical to horizontal. When planning and checking an installation always ensure that:

- a. Adjustment and locking of the setting screw is possible.
- b. The direction of airflow is in compliance with the arrow marked on the body of the valve.
- c. An **Air Filter Element** must always be fitted in the engine air intake system **upstream** of the Valve.
- d. Valve location in the Air Intake System (refer to schematics below)

#### Yes 🗸 No 🗶 See Notes !

In all cases the Valve must be located where both ambient and intake air temperature does not exceed 120°C.

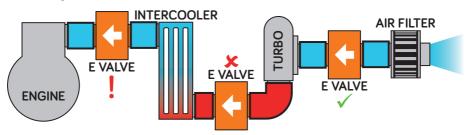
• Normally Aspirated Engines (no turbocharger): fit the valve between the engine and the air filter (see schematic below).



• **Turbocharged Engines:** fit the valve upstream [air filter side] of the turbocharger. **Do not** fit the valve between turbocharger and engine (see schematic below).



Turbocharged Engines with Intercooler: fit the valve upstream (air filter side) of the turbocharger. If this is not possible the valve may be fitted downstream of the intercooler only if the hose adaptor size for the valve is not too restrictive.
(!) Note a reduced engine performance may result from this arrangement. If in doubt consult Wyndham Page for further assistance. Do not fit the valve between turbocharger and intercooler (see schematic below).

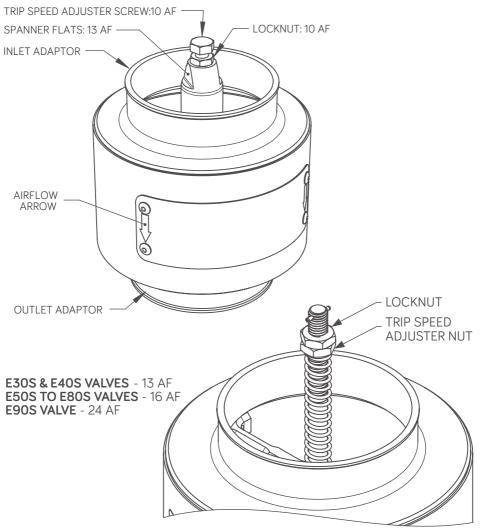


- e. In all cases where an **Intake Flametrap** is also fitted, the valve must be installed **upstream** of the flametrap.
- f. The hose into which the valve is fitted should be adequate to fully support the valve whilst not permitting excessive vibration of the valve. For the heavier valves in the range a support bracket for the valve may be necessary. Generally ensure that there is sufficient flexibility in the finalised intake system installation to allow for the relative movement between the system components over the full range of engine operating conditions thereby avoiding excessive mechanical stresses.
- g. In the case of an engine with **Multiple Intake Systems** requiring the fitting of more than one Wyndham Page E valve, a suitable balance pipe must be installed between the intake system pipes downstream [engine side] of the valves to give simultaneous shutdown of the fitted valves. Typically such a balance pipe should be 30% to 40% of the intake pipe diameter.
- h. Any engine **Crankcase Breather** arrangement venting directly into the intake ports or into the air intake system downstream of the Wyndham Page E valve must be sealed and replaced by an external breather system connected to the intake system upstream of the E valve or [if permitted at the operating site] vented to atmosphere.

## Valve Trip Speed Setting

The Wyndham Page E valve as supplied will normally be set to trip at a speed below that required. To adjust the trip speed use the trip adjuster screw or nut and associated locknut. See diagrams below.

#### E02 TO E20 VALVES



#### Rotating the adjuster clockwise increases the trip speed. To set :

- [1]. Check the adjuster locknut is tight and that the intake system from air cleaner to intake manifold is fitted and secured and is leak free.
- [2]. Start engine. Slowly increase speed until a shutdown occurs. [Note; if no shutdown occurs up the maximum available engine speed with maximum throttle, remove air hose connection from the inlet end of the Wyndham Page valve as necessary to gain access to the adjuster and locknut. Release the adjuster locknut and rotate the adjuster two turns anticlockwise. Tighten locknut, refit hose and recheck for shutdown].
- [3]. Following initial shutdown remove air hose at the inlet end of the shutdown valve as necessary to gain access to the adjuster and lock nut.
- [4]. Release locknut and rotate adjuster one turn clockwise.
- [5]. Tighten locknut, refit hose, start engine and slowly increase speed up to the maximum available.
- [6]. Repeat steps [3], [4] and [5] until the first time that no shutdown occurs up to the highest speed available. Then rotate the adjuster a further one half turn clockwise and tighten the locknut. With the intake system fully fitted and the engine fully warmed up slowly run up and down the engine speed range a number of times to check no further shutdown occurs. If a further shutdown occurs reset the adjuster one further half turn clockwise and check again until no shutdown occurs.

#### Notes:

In the case of turbocharged engines it is important that the final check above is carried out with the engine under load.

A more precise method to set the trip speed is achieved by monitoring and recording the engine speed during adjustment and by temporarily raising the engine high idle speed [if safe to do so] to enable the final trip setting speed to be measured. Once the trip speed is set, the high idle must be reset to its standard setting.

### Maintenance

The following maintenance schedule should be undertaken. Subject to experience of local operating conditions the frequency of the maintenance requirements may need to be varied.

- MONTHLY: [1]. Check intake pipework between valve and engine to ensure all pipe fixings and any support brackets are properly fitted and secure and that the engine intake is leak free and shows no signs of significant damage.
  - [2]. Check the shutdown trip speed setting is correct by either:
  - [a]. Carrying out the trip speed adjustment as outlined herein or;
  - [b]. Temporarily raise the engine high idle and check trip speed using an engine tacho.
- 3 MONTHLY: [1]. Remove valve.
  - [2]. Clean valve as necessary using a soft brush/air line plus white spirit or similar if necessary taking all normal precautions. Dry valve.
  - [3]. Check that the valve moves smoothly over its complete operating stroke and that there are no signs of significant damage or excessive wear. Do not lubricate.
  - [4]. Refit valve and complete "monthly " checks as above.
- NOTES: [a]. Carry out the above maintenance whilst the engine is in a non-hazardous area.
  - [b]. Where applicable ensure that the high idle speed of the engine is reset to the correct value.
  - [c]. Any problems identified must be rectified before returning the equipment to a hazardous area.

## Specification Table

	ATEX CERTIFICATION							
The E Series of Wyndham Page automatic overspeed shutdown valves are certific and marked as follows:								
Notified Body Technical File Ref: ATEX	CML 24ATEXT315							
Notified Body Technical File Ref: UKEX	CML 24UKEXT316							
	€x II 2 GD							
Equipment Marking:	Ex h IIB T6T3 Gb X							
	Ex h IIIB T85°CT200°C Db X							
	Tamb -30°C to +150°C							
Process temperature:	MAX AIRFLOW TEMP +150°C							
Special conditions for safe use:	An air filter element shall be fitted in the engine air intake system upstream of the valve.							
Standards used in compliance:	EN 60079-36: 2016 EN 60079-0: 2018							
GENERAL SPECIFICATION								
Ambient Temperature:	-30°C to +150°C							
Intake Air Temperature:	-30°C to +150°C							
Construction	Body: Aluminium - anodized or powder coated							
Construction:	Hose Adaptors: Aluminium - anodized							

## Notes:

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